

TOP QUALITY, FAST TURN-AROUND, COMPETITIVE PRICES

Pricing (US Dollars) for W&H per inch of steel

Depth of Cut	M2 (Solid Wood)	Black Nitride (Solid Wood)	TCT Carbide (For MDF)
up to 1/2"	\$28.00	\$32.00	Email us for pricing.
up to 3/4"	\$30.00	\$34.00	Email us for pricing.

Let's do an example for our knife cutting service.

We'll use a 2 1/4" casing moulding with a 1/2" depth of cut. The knife may measure 3/4" wider than the wood sample (sometimes less - 3/4" wider is the maximum)

2-1/4" + 3/4" = 3 inches of knife steel. 3 inches x \$28.00 per inch = \$84.00 per knife, 2 knife set = \$168.00. Add an additional \$30 if it is a custom profile. (\$168.00 + \$30.00 = \$198.00)

Custom knives from DRAWINGS

Add \$30.00 per pair OR set. (ie. Set of four T&G)

Corrugated M2 HSS

Add \$2.00 per inch wide per knife.

(Although rare we do reserve the right to add extra charges for some intricate custom profiles. This will be confirmed when you receive you quote).

Minimum knife width is 2" wide.

Minimum Custom knife charge for up to 1/2" deep profile \$137.00

Minimum Custom knife charge for over 1/2" deep profile \$155.00

Custom knives are usually made within one full business day.

The industry standard is to NOT put outside cutting legs or outside cutting edges on the knives. In other words, the knife cuts all of the profile but is not meant to cut a 2-1/2" wide casing out of a 4" wide wood blank. In some special applications an outside cutting leg may be possible. If you would like outside legs on your knives, then please check with us to see if it is possible for your application, and for pricing.